TK Micro-Bore Series, STH Series

Overview



ENIDINE non-adjustable micro-bore hydraulic shock absorbers can accommodate varying energy conditions. This family of tamperproof shock absorbers provides consistent performance, cycle after cycle. Non-adjustable models are designed to absorb maximum energy within a compact envelope size.

The **TK Series** is a versatile, miniature design which provides effective, reliable deceleration and vibration control for light loads. Models can accommodate a wide range of operating conditions.

The Enidine STH Series offers the highest energy absorption capacity relative to its size. These custom-orificed shock absorbers are designed to meet exact application requirements. STH Series shock absorbers are available in fully threaded cylinder bodies, providing flexibility in mounting configurations.

Features and Benefits

- Extensive non-adjustable product line offers flexibility in both size and energy absorption capacity to fulfill a wide range of application requirements.
- Tamperproof design ensures repeatable performance.
- Special materials and finishes can be designed to meet specific customer requirements.
- Incorporating optional fluids and seal packages can expand the standard operating temperature range from (15°F to 180°F) to (-30°F to 210°F) or (-10°C to 80°C) to (-30°C to 100°C).

- Threaded cylinders provide mounting flexibility and increase surface area for improved heat dissipation.
- A select variety of surface finishes maintains original quality appearance and provides the longest corrosion resistance protection.
- ISO quality standards result in reliable, long-life operation.

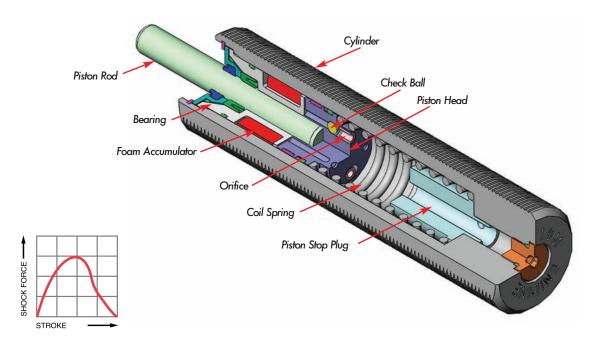
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Non-Adjustable Series Hydraulic Shock Absorbers

TK Micro-Bore Series, STH Series

Overview

Enidine Non-Adjustable Single-Orifice Shock Absorbers



Constant orifice area damping (dashpot) provides the largest shock force at the beginning of the stroke when impact velocity is highest. These shock absorbers provide high-energy absorption in a small, economical design.

The internal structure of a single orifice shock absorber is shown above. When a force is applied to the piston rod, the check ball is seated and the valve remains closed. Oil is forced through the orifice, creating internal pressure allowing smooth, controlled deceleration of the moving load. When the load is removed, the compressed coil spring moves to reposition the piston head, the check ball unseats, opening the valve that permits rapid return of the piston head rod to the original extended position.

The closed cellular foam accumulator is compressed by the oil during the stroke, compensating for fluid displaced by the piston rod during compression. Without the fluid displacement volume provided by the foam accumulator, the closed system would be hydraulically locked.

Single-orifice shock absorbers provide constant orifice area (dashpot) damping.

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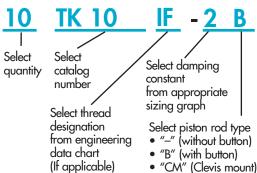
Non-Adjustable Series Hydraulic Shock Absorbers

TK Micro-Bore Series, STH Series

Ordering Information/Application Worksheet

Shock Absorbers

Example 1: Standard Products



Example 2: Custom Orifice Products* APPLICATION DATA Select Select Specify: quantity catalog Vertical, rotary or horizontal motion number Weight Impact velocity Propelling force (if any) *Enidine will specify • Other (temperature or other individual part number environmental conditions) for each application.

Cycles per hour

Accessories

Example 1



Example 2

<u>5</u>	UC 8609	Urethane Striker Cap			
Select quantity	(P/N C986				

Application Worksheet

FAX NO.:
DATE:
ATTN:
COMPANY:
The Enidine Application Worksheet makes shock absorber sizing and selection easier.
Fax, phone, or mail worksheet data to Enidine headquarters or your nearest Enidine subsidiary/affiliate or distributor. (See catalog back cover for Enidine locations, or visit www.enidine.com for a list of Enidine distributors.)
Upon Enidine's receipt of this worksheet, you will receive a detailed analysis of your application and product recommendations. (For custom design projects, Enidine representatives will consult with you for specification requirements.)
GENERAL INFORMATION
CONTACT:
DEPT/TITLE:
COMPANY:
ADDRESS:
TEL:FAX:

APPLICATION DESCRIPTION

Motion Direction (Check One):
☐ Horizontal ☐ Up ☐ Incline Angle
Rotary Horizontal
SHOCK ABSORBER APPLICATION (All Data Taken at Shock Absorber)
Number Shock Absorbers to Stop Load Impact Velocity (min./max.):
RATE CONTROL APPLICATION (All Data Taken at Shock Absorber)
Number of Rate Controls to Control the Load:
Control Direction: Tension (T) Compression (C) Required Stroke: (in.)(mm) Est. Stroke Time: (sec.) Estimated Velocity at the Rate Control: (in./sec.)(m/sec)



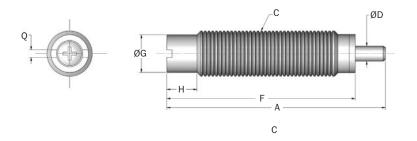
PRODUCTS MANUFACTURED:

EMAIL:

Non-Adjustable Series Hydraulic Shock Absorbers TK Micro-Bore Series

TK 6M, TK 8 Series Technical Data

Standard

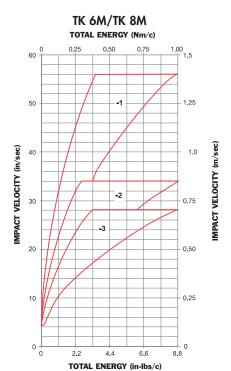


Catalog No./ Model	Bore Size in. (mm)	(S) Stroke in. (mm)	(E _T) Max. inlbs./cycle (Nm/c)	(E _T C) Max. inlbs./hour (Nm/hr)	(Fp) Max. Reaction Force lbs. (N)	Spri	inal Coil ng Force Compressed lbs. (N)	Weight (mass) oz. (g)
TK 6M	.28	.25	9	31,863	81	0.2	0.8	.14
	(4,2)	(4,0)	(1,0)	(3 600)	(360)	(1,0)	(3,5)	(4)
TK 8M	.28	.25	50	42,480	315	0.3	2.2	.2
	(4,2)	(4,0)	(1,0)	(4 800)	(360)	(1,0)	(3,5)	(6)

Catalog No./ Model	Damping Constant	A in. (mm)	C in. (mm)	ØD in. (mm)	F in. (mm)	G in. (mm)	H in. (mm)	Q in. (mm)
TK 6M	-1, -2, -3	1.14 (29,0)	M6 x 0,5	.08 (2,0)	.20 (5,0)	.16 (4,0)	.04 (1,0)	.35 (9,0)
TK 8M	-1, -2, -3	1.75 (44,6)	M8 x 1,0	.12 (2,0)	1.50 (25,0)	.25 (6,4)	.16 (4,0)	.06 (1,0)

Notes: 1. Dash numbers in page color are non-standard lead time items, contact Enidine.

^{2.} A positive stop is required to prevent the bottoming of the TK 6 and TK 8 shock absorbers.



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Non-Adjustable Series

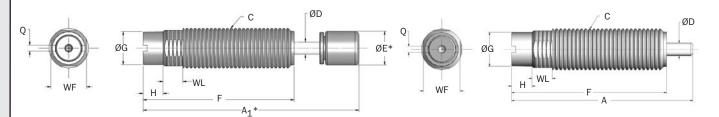
Non-Adjustable Series Hydraulic Shock Absorbers

TK Micro-Bore Series

Technical Data

TK 10M Series

Standard



*Note: A1 and E apply to button models and urethane striker cap accessory.

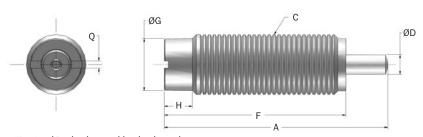
Catalog No./ Model	Dillono	inlbs./cycle	(E _T C) Max. inlbs./hour (Nm/hr)		Spri Extended	ng Force Compressed lbs. (N)	(F _D) Max. Propelling Force lbs. (N)	Weight (mass) oz. (g)
TK 10M (B)	.25 (6,4)	50 (6,0)	115,000 (13 000)	315 (1 400)	0.3 (1,5)	2.2 (10,0)	1 1	.6 (17)

Catalog No./ Model	Damping Constant	in.	in.	C in. (mm)	in.	in.		in.	H in. (mm)	in.	in.	in.	Stroke (S) in. (mm)
TK 10M (B)	-1 to -9			M10 x 1.0 M10 x 1,0			1.50 (38,0)	.33 (8,3)	.20 (5,0)	.06 (1,5)	.35 (9,0)	.16 (4,0)	0.25 (6,4)

Note: Dash numbers in page color are non-standard lead time items, contact Enidine.

TK 21M Series

Standard



*Note: A1 and E apply to button models and urethane striker cap accessory.

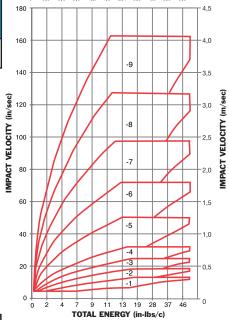
Catalog No./ Model	(S) Stroke in. (mm)	(E _T) Max. inlbs./cycle (Nm/c)	(E _T C) Max. inlbs./hour (Nm/hr)	(F _P) Max. Reaction Force lbs. (N)	Spri Extended	inal Coil ng Force Compressed lbs. (N)	(F _D) Max. Propelling Force lbs. (N)	Weight (mass) oz. (g)
TK 21	.25	20	36,000	160	0.65	1.13	20	.4
TK 21M	(6,4)	(2,2)	(4 100)	(700)	(2,9)	(5,0)	(89)	(12)

Catalog No./ **Damping** Model TK 21 3/8 - 32 UNEF .32 -1, -2, -3 1.39 .12 1.13 .17 **TK 21M** -1, -2, -3 (35,4) M10 x 1,0 (28,7) (8,2) (4,4) (1,2)

Note: A positive stop is required to prevent the bottoming of the TK 21 shock absorber.

TOTAL ENERGY (Nm/c) 0,3 0,6 0,9 1,2 1,5 2,4 3,6 4,8 5,0 6,0

TK 10M



TK 21



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Tel.: 1-800-852-8508 ext. 111

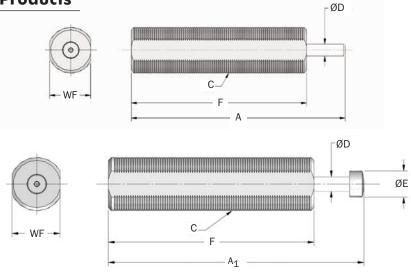
Fax: 1-716-662-0406

Non-Adjustable Series Hydraulic Shock Absorbers **STH Series**

Technical Data

STH .25M → STH 1.5M x 2 Series

Custom Orificed Products



	(6)	/E \	(F,C)	(F _P)	Nominal Co	il Spring Force	Model
Catalog No./ Model	(S) Stroke in. (mm)	(E _T) Max. inlbs./cycle (Nm/c)	(E _T C) Max. inlbs./hour (Nm/hr)	Max. Reaction Force lbs. (N)	Extended lbs. (N)	Compressed lbs. (N)	Model Weight Ibs. (g)
∆STH .25M	0.25	100	39,000	615	2.5	4.0	2.8 oz.
	(6,0)	(11)	(4 420)	(2 730)	(11)	(18)	(79)
∆STH .5M	0.50	585	390,000	1,800	4.0	7.0	7.7 oz
Δ3111 .5M	(12,5)	(65)	(44 200)	(8 000)	(18)	(31)	(218)
ACTU 75AA	0.75	2,180	780,000	4,400	8.0	20.0	1.1
∆STH .75M	(19,0)	(245)	(88 400)	(19 600)	(35)	(90)	(500)
	1.00	4,400	1,300,000	6,700	22.0	53.0	1.6
∆STH 1.0M	(25,0)	(500)	(147 000)	(29 800)	(98)	(235)	(726)
ACTU 1 0M 0	2.00	8,800	2,100,000	6,700	15.0	30.0	1.9
∆STH 1.0M x 2	(50,0)	(1 000)	(235 000)	(29 800)	(66)	(133)	(862)
	1.00	10,200	2,200,000	14,600	20.0	51.0	3.1
∆STH 1.5M x 1	(25,0)	(1 150)	(250 000)	(65 000)	(90)	(227)	(1 400)
ACTU 1 FM O	2.00	20,400	3,200,000	14,600	12.5	51.0	4.0
∆STH 1.5M x 2	(50,0)	(2 300)	(360 000)	(65 000)	(56)	(227)	(1 800)

Notes: 1. Custom orificed application data needed.

- 2. All shock absorbers will function at 5% of their rated energy per cycle. If less than 5%, a smaller model should be specified.
- 3. Enidine recommends a positive stop to prevent bottoming of the shock absorber.
- 4. \triangle = Non-standard lead time items, contact Enidine.

Catalog No./ Model	A in. (mm)	A ₁ in. (mm)	C in. (mm)	D in. (mm)	E in. (mm)	F in. (mm)	WF in. (mm)
∆STH .25M	_	2.81	M14 X 1.0	.19	.50	2.00	.50
Δ31Π .23M	_	(71,0)	M14 x 1,0	(4,8)	(12,7)	(51,0)	(13,0)
∆STH .5M	_	3.50	M22 X 1.5	.22	.38	2.70	.88
MC. חוכ∆	_	(89,0)	M22 x 1,5	(5,6)	(9,5)	(68,5)	(20,0)
∆STH .75M	_	5.13	M30 X 2.0	.31	.56	4.06	1.13
Δ31Π ./ 3M	_	(130,0)	M30 x 2,0	(8,0)	(14,3)	(103,0)	(27,0)
∆STH 1.0M	_	6.70	M36 X 1.5	.38	.69	5.38	1.25
Δ31H I.UM	_	(170,0)	M36 x 1,5	(9,5)	(17,5)	(136,5)	(32,0)
ΔSTH 1.0M x 2	_	9.38	M36 X 1.5	.38	.69	7.02	1.25
Δ3IH I.UM X Z	_	(238,2)	M36 x 1,5	(9,5)	(17,5)	(178,3)	(32,0)
ACTU 1 5M 1	7.09	-	M45 X 1.5	.63	_	6.06	1.63
∆STH 1.5M x 1	(180,0)	-	M45 x 1,5	(16,0)	_	(154,0)	(42,0)
∆STH 1.5M x 2	10.63	-	M45 X 1.5	.63	-	8.62	1.63
ΔSIR I.SM X Z	(270,0)	-	M45 x 1,5	(16,0)	_	(219,0)	(42,0)

Note: \triangle = Non-standard lead time items, contact Enidine.



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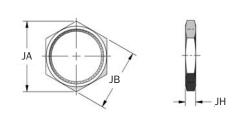
Non-Adjustable Series

Non-Adjustable Series Hydraulic Shock Absorbers

TK Micro-Bore Series, STH Series

TK 10 → STH 1.5M x 2 Series

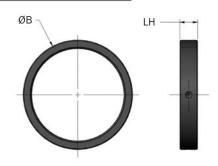
Jam Nut (JN)



Catalog No./ Model	Part Number	Model (Ref)	JA in. (mm)	JB in. (mm)	JH in. (mm)	Weight (mass) oz. (g)
JN ³ / ₈ - 32	J14421034	TK 21	.58	.50	.09	0.1
*** /* **			(14,7)	(12,7)	(2,2)	(2,8)
JN M10 x 1	J24421035	TK10M/TK21M	0.59	0.51	.13	0.1
JN MIO X I		TKTOM/TKZTM	(15,0)	(13,0)	(3,2)	(2,8)
JN M14 X 1	J24950035	STH .25M	.77	.67	.16	0.2
JN M14 X I	J24930033		(19,7)	(17,0)	(4,0)	(3)
IN MOO V 1.5	10/400005	CTIL CM	1.24	1.06	.22	0.5
JN M22 X 1.5	J26402035	STH .5M	(31,5)	(27,0)	(5,5)	(12)
IN MOO V O	120502025	CTU 75M	1.63	1.42	.27	0.9
JN M30 X 2	J30583035	STH .75M	(41,6)	(36,0)	(7,0)	(26)
IN MO/ V 1.5	1001/4005	CTU 1 OM	1.86	1.61	.25	0.9
JN M36 X 1.5	J23164035	STH 1.0M	(41,6)	(36,0)	(7,0)	(26)

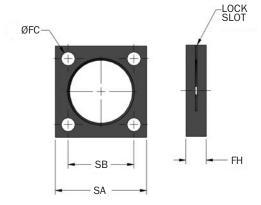
Accessories

Lock Ring (LR)



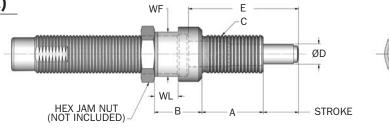
Catalog No./Model	Part Number	Model (Ref)	B in. (mm)	LH in. (mm)	Weight (mass) oz. (g)
LR M45 x 1.5	F88637049	STH 1.5 Series	2.25 (57,2)	.38 (9,5)	2.0 (75)

Square Flange (SF)



Catalog No.	Part Number	Model (Ref)	FC in. (mm)	FH in. (mm)	SA in. (mm)	SB in. (mm)	Bolt Size in. (mm)	Weight (mass) oz. (g)
SF M45 X 1.5	M48637129	STH 1.5 Series	.34 (8,6)	.50 (12,7)	2.25 (57,2)	1.63 (41,3)	⁵ / ₁₆ (M8)	5 (142)

Side Load Adapter (SLA)



Catalog No./Model	Part Number	Model (Ref)	Stroke in. (mm)	A in. (mm)	B in. (mm)	C in. (mm)	D in. (mm)	E in. (mm)	S in. (mm)	WF in. (mm)	WL in. (mm)
SLA ³ / ₈ - 32 x .25	SLA 33843	TK 21	.26	.47	.43	3/8 - 32 UNE F	.20	.85	.51	.44	.16
	3LA 33043	IK ZI	(6,6)	(12)	(11)	/8 - JZ UNLI	(5,0)	(21,6)	(13,0)	(11,0)	(4,0)
SLA 10 MF	SLA 33457	TK 10M/TK 21M	.27	.47	.43	M10 X 1	.20	.85	.51	.43	.16
	3LA 33437		(6,9)	(12)	(11)	M10 x 1	(5,0)	(21,6)	(13,0)	(11,0)	(4,0)

Notes: 1. Maximum sideload angle is 30°. 2. Part number in page color are non-standard lead time items, contact Enidine.



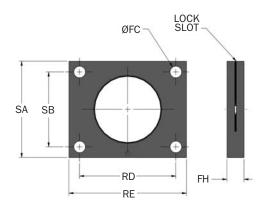
Non-Adjustable Series Hydraulic Shock Absorbers

TK Micro-Bore Series, STH Series

TK 10 → STH 1.5M x 2 Series

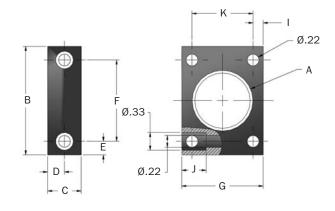
Accessories

Rectangular Flange (RF)



Catalog No./ Model	Part Number	Model (Ref)		FC in. (mm)	FH in. (mm)	RD in. (mm)	RE in. (mm)	SA in. (mm)	in.	Size in.	Wt. (mass) oz. (g)
RF M45 x 1.5	M58637053	STH 1.5 Series	M45 x 1,5	.34 (8,6)	.50 (12,7)	2.38 (60,5)	3.00 (76,2)	2.25 (57,2)	1.63 (41,3)	⁵ / ₁₆ (M8)	9 (255)

Universal Retaining Flange (UF)



Catalog No./ Model	Part Number	Model (Ref)	A in. (mm)	B in. (mm)	C in. (mm)	D in. (mm)	E in. (mm)	F in. (mm)	G in. (mm)	H in. (mm)	J in. (mm)
UF M10 x 1	U16363189	TK 10M(B)/TK21M	M10 x 1	1.50 (38,0)	.47 (12,0)	.24 (6,0)	.25 (6,25)	1.00 (25,5)	1.00 (25)	.50 (12,5)	.20 (5)
UF 3/8 - 32	U19070095	TK21	3⁄8 - 32 UNEF	1.50	.56	.28	.25	1.00	1.00	.50	.20

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